



## 中国小农户主要粮食储藏方法 Smallholder Grain Storage for Main Grains in China

### 严晓平(研究员) Xiaoping Yan /Researcher

中储粮成都储藏研究院 Sinograin Chengdu Storage Research Institute



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## **Main Stored Grains**

储存的粮食种类









非洲的气侯与中国南部的气候相似,在中国南部种植的谷物主要是稻谷、也有一部分小麦和玉米 The climate in African countries is similar to that of southern China. In southern China, the primary grain cultivation focuses on paddy, while wheat and maize are also planted in some areas.









## **Characteristics of Grain Storage**

## 粮食储存特性











### 稻谷 Paddy

➢ 易发芽 Easy to sprout

水分约25%,且在10℃以上温度即可发芽。

Sprouting can occur when the moisture is around 25%

and the temperatures are above 10°C

➢ 易沤黄与霉变 Easy to Yellowing and moldy

水分超过18%时,20~30℃,堆放一周可产生10%黄粒米。

When moisture exceeds 18% and the temperature is

between 20–30°C, about 10% of the grains can turn

yellow after one week of piling.









## 不耐高温与易陈化 Not resistant to high temperatures and prone to aging

### 暴晒或骤冷易引发米粒"爆腰"

Exposure to strong sunlight or sudden cooling can easily

cause the rice grains to crack ("exploded belly").

### ➢ 易虫害侵染 Prone to pest infestation

### 玉米象、谷蠹等害虫在春夏季活跃。

Pests like rice weevils and grain borers are active during the spring and summer seasons.

水分在13.5%以下,以延长贮藏稳定性 Moisture content should be kept below 13.5% to prolong storage stability.







### 小麦 Wheat

- 后熟期长:收获后约两个月,呼吸和代谢作用旺盛, 并释放水分,可能导致"出汗"现象。
- Long after-ripening period: For about two months after harvest, respiration and metabolic activity remain strong, releasing moisture, which may result in a "sweating" phenomenon.











- > 吸湿性强:无外壳保护且含亲水物质,易吸收环境水分。吸湿后麦粒软化,易滋生霉菌和害虫,需严格控制水分 (≤12.5%)。
- High moisture absorption: Without an outer protective shell and containing hydrophilic substances, wheat easily absorbs moisture from the environment. After absorbing moisture, wheat grains soften and become prone to mold and pests. Moisture content must be strictly controlled (≤12.5%).











- ▶ 耐热性强:高温(50-55℃)下保持活性,短期高温处理(如54℃持续10天)可杀虫灭菌而不影响品质
- Strong heat resistance: Remains viable at high

temperatures (50–55°C). Short-term high-

temperature treatment (e.g., 54°C for 10 days) can

kill pests and sterilize without affecting quality.











- ▶ 耐贮性好:完成后熟的小麦呼吸微弱,常温下可安全 储藏3-5年,低温(≤15℃)下可延长至5-8年。
- ➤ Good storability: Once after-ripening is complete, wheat has weak respiration and can be safely stored for 3–5 years at room temperature. Under low temperatures (≤15°C), storage life can be extended to 5–8 years.
- > 易感染虫害:小麦易受麦蛾、玉米象等害虫侵袭。
- Susceptible to pest infestation: Wheat is prone to damage from pests such as Angoumois grain moth and maize weevils.











### 玉米 Maize



- > 籽粒成熟度不均匀和水分高:收获季气温低、果穗苞叶阻碍干燥,水分通常高达20%-35%,同一果穗顶部与基部籽粒成熟度不均;
- Uneven kernel maturity and high moisture content: moisture content typically ranges from 20% to 35% due to the low temperatures during the harvest season and drying impediment caused by husks. Within the same ear, the maturity of kernels at the tip and base is uneven. Within the same ear, the maturity of kernels at the tip and base is uneven.









➢ 胚部体积大: 占籽粒体积约1/3、重量8%-15%, 含大量 可溶性糖(30%以上), 疏松组织, 吸湿性强; Large germ volume: The germ accounts for about onethird of the kernel volume and 8%–15% of the weight. It contains a high level of soluble sugars (over 30%), has a loose structure, and is highly hygroscopic (prone to absorbing moisture).











- ▶ 呼吸旺盛:呼吸强度可达小麦的8-11倍,易引发积热;
- Vigorous respiration: Respiration intensity can be 8–11 times that of wheat, making it prone to heat accumulation.
- 脂肪含量高:胚部集中77%-89%的脂肪,不饱和脂肪酸多,易酸败 且酸败始于胚部;
- High fat content: The germ part contains 77%-89% of the fat, with a high proportion of unsaturated fatty acids, making it prone to rancidity, and the rancidity process typically begins in the germ.











 > 易霉变与虫害:胚部营养丰富且带菌量大,霉菌(如黄曲霉、镰 刀菌)极易繁殖,生成毒素;易受玉米象、谷蠹等害虫侵染。
 > Susceptible to Mold and Pest Infestation: The germ is nutrientrich and carries many fungal spores. Molds (such as Aspergillus flavus and Fusarium) multiply easily and produce toxins. Corn is also susceptible to pests such as maize weevils and grain

borers.



玉米储藏关键: 控制温湿度并防虫、防霉。 Key to maize storage: Control temperature and humidity to prevent pests and mold contamination. 15















- ✓ 储粮装具内:清洁卫生,无虫源。
- Inside the grain container: Should be clean, sanitary, and free of pest sources.
- ✓ 装具底部: 应有防潮垫或仓底距离地面一定高度, 能保持 粮仓的干燥、防潮。
- Container bottom: Should be equipped with a moistureproof pad or elevated a certain height above the ground to maintain dryness and prevent dampness.
- ✓ 装具整体: 应具有防鼠功能。
- Entire container: Should have rodent-proof features.

对仓房、装具的要求
✓ Requirements for Storage Facilities and Containers

做好隔离 Ensure Proper Separation

有虫粮和无虫粮要分开, 陈粮与新粮要分开。 Grain with pests must be separated from pest-free grain. Old grain must be stored separately from new grain.







## 储存注意事项 Storage Precautions

## (一) 稻谷

- > 防止高水分稻谷发芽;
- ➢ 及时透气通风,避免粮堆温差;
- > 及时检查粮情;
- > 注意防雨、防虫和防鼠。

### Paddy

- Prevent sprouting due to high moisture content;
- Ensure timely ventilation to avoid temperature differences within the grain pile;
- Inspect grain condition timely;
- Pay attention to protection against rain, pests, and rodents.







## 储存注意事项 Storage Precautions

## (二) 小麦、玉米

- > 严格控制水分;
- > 小麦可热入仓密闭储藏;
- > 低温密闭储藏;
- > 及时检查粮情;

≻ 注意防雨、防虫和防鼠。

### 2. Wheat and Maize

- Strictly control moisture content;
- Wheat can be hot-loaded into a sealed silo for storage;
- Store at low temperatures in sealed conditions;
- Inspect grain condition timely;
- Pay attention to protection against rain, pests, and rodents.







### 提醒农户注意:

- > 储藏场所应远离潮湿的环境;
- > 储粮的装具等也要清理干净;
- > 装具周围不要堆放杂物;
- > 储存期间要定期查看。

### **Reminders for farmers:**

- Storage sites should be kept far away from damp environments;
- Grain containers and related equipment must be cleaned and kept dry;
- Do not pile miscellaneous items around the containers;
- Regular inspections should be conducted during the storage period.







### 定期检查 Regular Inspection

### 发现问题及时处理。 Identify problems and solve them promptly.

- 粮堆温度检测 Grain pile temperature detection
   检测方法: 通过将手伸进粮堆进行感官检测。
   Method: Put the hand into the grain pile for sensory inspection.
- 水分检测 Moisture content measurement
   检测方法:通过手抓或牙咬进行感官检测。

Method: Grab with the hand or bite with the teeth for sensory inspection.

> 虫口密度检测 Insect density mornitoring
 检测方法:定期检查有无害虫发生(可用筛子)。

Method: Regularly check the presence of pests (e.g., using traps).











## Storage Equipment-- Small Steel Silo 储存的装具--小钢仓









适合稻谷 储存的仓型 Paddy Storage Types







小钢仓 Small Steel Silo 镀锌铁皮仓 Galvanized Iron Silo 木骨架金属网仓 Wooden Frame Metal Mesh Silo **23** 









适合小麦 储存的仓型 Wheat Storage Types







小钢仓 Small Steel Silo

PVC软体仓 PVC Soft Silo 彩钢板方形仓 Color Steel Panel Rectangular Silo







适合玉米 储存的仓型 Maize Storage Types







#### 小钢仓 Small Steel Silo

镀锌铁皮仓 Galvanized Iron Silo 钢骨架矩形玉米穗储粮仓 Steel Frame Rectangular Maize Ear Storage Silo

玉米粒储 Maize Kernel Storage



#### 玉米穗储 Maize Ear Storage







### 对于小农户储粮(适用三种粮食) For Smallholder Grain Storage (Suitable for Three Major Grains)





### Small Steel Silo







彩钢板组合仓 Small Steel Silo

- ・材质为0.4毫米厚彩钢板
- 0.4 mm thick pre-painted steel sheet
- ・ 价格约400-500元/套, 每立方米造价为260-350元
- Price: 400-500 CNY/set (55-69 USD/set). Cost: 260-350 CNY/m<sup>3</sup> (36-49 USD/m<sup>3</sup>)
- · 容积1~1.5m<sup>3</sup>, 装粮数量约560公斤~850公斤
- Volume1-1.5 m<sup>3</sup> to store 560-850kg grains
- ・适合储藏安全水分的稻谷
- Suitable for storage of paddy within safe water content









### 彩钢板组合仓 Small Steel Silo

该仓一般为3层,高度约1.35米 The silo is generally 3 layers, height of about 1.35 meters.



### 原因 Why this silo

- 节省材料,因地制宜
- Materials saving. Adaption to local conditions.
- 考虑到装粮方便和安全
- Grain loading: convenience and safety.

### 特点 Characters

- 防潮、防鼠、耐用 (>15年)
- Moisture-proof, rodent Control and durable. Service life exceeds 15 years.
- 便于规模化、流水线加工生产
- Facilitate large-scale and assembly line processing
   and production
   28









## **Research and Development Process**

## of Small Steel Silos

小钢仓的研发历程及发展







### 2005年前中国农户储粮情况 Smallholder grain storage in China before 2005











### 据2005年调查,储粮损耗约占农户储粮的8~10%。

# According to the survey in 2005, the loss of grain storage accounted for about 8~10% of the grain stored by smallholders.









#### 我国国粮局组织我们进行小粮仓和服务模式的研究 The National Food and Strategic Reserves Administration (NAFRA) organised us to conduct research on small grain silos and service models









国粮局组织我们进行小粮仓和服务模 式的研究 NAFRA organised us to conduct research on small grain silos and service models









### 国粮局组织我们进行小粮仓和服务模式的研究

NAFRA organised us to conduct research on small grain silos and service models









18.1%









### 案例 Case Study: Mr. Huang Mingshui from Sichuan Province





2015年

In 2015

在自家晒场使用小型碾米设备

加工销售自产大米

Mr. Huang had the small-

scale rice milling

equipment at his own

drying yard to process rice,

and sell his homegrown

rice to the market

BAYBARS ANAISS

2020年 In 2020 继续租地500亩成立农业合作 社 Mr. Huang continued renting 500 mu (33.35 hectares) farming land and establish the agricultural cooperative 36













2022年 In 2022 继续租地、育秧、农机, 与人合作扩大农业合作社 Mr. Huang continued land rental, seedling --> cultivation, and agricultural machinery operations. Cooperate with others to expand agricultural cooperatives.













### 黄明水,现在负责种地,辛苦着、快乐着、有成就感地工作着,共享成果 Mr. Huang Mingshui is now responsible for farming, working diligently, joyfully, and with a strong sense of accomplishment. **share outcomes**



2022年 In 2022 继续租地、育秧、农机, 农业合作社扩大













- 高标准农田
   大米加工厂
   品牌展示厅、农药、种子等销售点
   粮仓
   农机库房
   农户居住点
- High-standard farmland
   Rice processing plant
   Brand showroom, pesticide outlets, and seed retailers
   Grain storage facility
   Agricultural machinery shed
   Farmer residential area

广阔农村,大有作为 The vast countryside holds great potential for achievement.







### 国家储备非常重要,但是农村储粮节粮减损也是很重要的 National grain reserves are critically important, but grain storage and loss reduction in rural areas are equally essential.

## 这是我们下一步目标,现在正在做

This is our next objective—and it's already underway.







Architectural Visualization of an Agricultural Comprehensive Service Centre 40









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# Thank You